



BioLogiQ creates plastics from polysaccharides found in plants. These plastics are designed to enhance both the functional and environmental performance of the packages and products produced with them.

All BioLogiQ compounded plastics start with NuPlastiQ BioPolymer, a 100% natural, renewably sourced, plant-based biopolymer.

Description

- One of the BioBlend® XP family of high performance BioPolymers designed for blown film applications.
- BioBlend® XP 24850 is a masterbatch that contains 50% NuPlastiQ GP BioPolymer compounded with octene LLDPE.
- Made from 50% annually renewable agricultural resources.
- Supplied in pellet form.

Applications

- Used for final products requiring strength and plasticity, such as packaging.

Processing Considerations

- XP 24850 is designed to be diluted with polyethylene to a final NuPlastiQ® GP BioPolymer content between 10% and 40%.
- XP 24850 can be run on existing process equipment.
- Films made with NuPlastiQ are slightly more sensitive to processing conditions. See the NuPlastiQ Film Processing Guide for additional information.
- Under normal conditions processing NuPlastiQ may cause a slight odor and/or smoke. Always use proper ventilation. See the BioBlend® XP 24850 SDS for details.

Properties

PHYSICAL	TEST METHOD	NOMINAL VALUE
Density:	ASTM D792	1.16 g/cm ³
THERMAL		
Melt Flow Index (190 °C/5kg):	ASTM D1238	0.64 g/10 min
Melting Temperature Range:	ASTM D3418	130 °C
Glass Transition Temperature:	ASTM D3418	81 – 100 °C
ADDDITIONAL INFORMATION		
Water Content:	ASTM D6980	≤ 0.5 %

- This TDS covers the following BioBlend® XP BioPolymers: XP 24850 and XP 24851

Storage and Drying

- Pellets are shipped in sealed moisture-proof bags and are ready to use as supplied. They should be stored in the sealed container away from heat until used.
- If pellets are exposed to a humid environment, they will absorb moisture from the air. If needed, dry pellets by introducing warm dry air at 60°C for 1-4 hours. Pellets should be <0.5% moisture content prior to processing.