



BioLogiQ creates plastics from polysaccharides found in plants. These plastics are designed to enhance both the functional and environmental performance of the packages and products produced with them.

All BioLogiQ compounded plastics start with NuPlastiQ GP, a 100% natural, renewably resourced plant-based biopolymer.

Description

- One of the NuPlastiQ® BC family of biodegradable BioPolymers.
- Made from 30% annually renewable agricultural resources.
- Supplied in pellet form.

Applications

- Used for agricultural mulch film.
- Used for products that require biodegradation and are intended for compost environments.

Processing Considerations

- BC 27130 can be run on existing process equipment.
- Films made with NuPlastiQ are slightly more sensitive to processing conditions such as temperature profile, die gap, and blow up ratio. See the NuPlastiQ Film Processing Guide for additional information.
- Under normal conditions processing NuPlastiQ may cause a slight odor and/or smoke. Always use proper ventilation. See the NuPlastiQ BC 27130 SDS for details.

Properties

PHYSICAL	TEST METHOD	NOMINAL VALUE
Density:	ASTM D792	1.3 g/cm ³
THERMAL		
Melt Flow Index (190 °C/2.16kg):	ASTM D1238	2.75 – 4.25 g/10 min
Melting Temperature Range:	ASTM D3418	130 °C
Glass Transition Temperature:	ASTM D3418	81 – 100 °C
ADDITIONAL INFORMATION		
Water Content:	ASTM D6980	≤ 0.5 %

Storage and Drying

- Pellets are shipped in moisture-proof metallic bags and are ready to use as supplied. They should be stored in a sealed container with desiccant in a dry location away from heat.
- If pellets are exposed to a humid environment, they will absorb moisture from the air. If needed, dry pellets by introducing warm dry air at 60°C for 1-4 hours. Pellets should be <0.5% moisture content prior to processing.